



Product Specification Sheet

DEP 205

Ceramic HT Fluid

DEP 205 Ceramic HT Fluid is designed to upgrade the performance of conventional materials of construction and in particular to protect equipment operating in contact with water, pressurized steam and aqueous hydrocarbon mixtures against erosion/corrosion at elevated temperatures. The coating once fully cured is capable of withstanding temperatures up to 130°C in continuous immersion in water, salt water and crude oil (these temperatures are dependent on operating environment – refer to DEP Technical Department for advice). The material can be applied directly to abrasive blasted steel or to surfaces previously rebuilt with DEP 101 EG-Metal or DEP 201 Ceramic Metal

Typical applications

Suitable for the coating of oil and gas processing equipment, condensate extraction pumps, condensate return tanks, calorifiers, distillation units, evaporators, heat exchangers and scrubber units.

The material can also be used as a gap filling adhesive in elevated temperature situations.

Characteristics

Appearance

Base: Dark Grey Paste
Activator: Amber liquid
Mixed: Thixotropic

Mixing Ratio

By weight: 18:1
By volume: 7:1

Density

Base: 2.55
Activator: 0.97
Mixed: 2.35

Volume Capacity

425cc/Kg

Solids content

100%

Sag Resistance

Nil at 1000 microns

Useable Life

10°C 50-60 minutes
20°C 30-40 minutes
30°C 15-20 minutes

Coverage

Where possible, the application should be carried out in two coats.

The first coat of material should be applied at a target thickness of 600 microns using a practical coverage rate of 0.6 sq metres/kg.

The second coat of material should be applied at a target thickness of 300 microns using a practical coverage rate of 1.2 sq metres/kg

If a two coat application is not practical, the product can be applied as in a single coat at 650-850 microns using a practical coverage rate of 0.45 sq metres /Kg.

Cure Times

At 20°C, the applied materials should be allowed to harden for at least 6 hours before movement. DEP 205 Ceramic HT Fluid is designed for elevated temperature service and **in all situations** requires post cure. After an initial cure period of at least 24 hours at 20°C it should be post cured at between 60° (for 24 hours) and 100°C (for 2 hours) . As an alternative, and where the service temperature will rise gradually, the material can be post cured in service after an initial cure period of at least 24 hours at 20°C. The initial cure period should be at least 48 hours at 10°C and 16 hours at 30°C.

Storage life

5 years if unopened and stored in normal dry conditions (15-30°C)

Mechanical Properties

Abrasion Resistance

Taber H10 Wheels/1 Kg load, wet

85mg loss/1000 cycles
0.036cc loss/1000 cycles

Adhesion

Tensile Shear to ASTM D1002 on abrasive blasted mild steel with 75 micron profile

220kg/cm² 3125psi

Compressive strength

Tested to ASTM D 695

983kg/ cm² 13,960psi

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Corrosion Resistance

Tested to ASTM B117

Minimum 5000 hours

Flexural Strength

Tested to ASTM D790

614kg/cm² 8710psi

Hardness

Shore D to ASTM D2240

20°C 89

100°C 87

150°C 86

200°C 82

240°C 78

Heat Distortion

Tested to ASTM D648 at 264psi
fibre stress.

20°C Cure 47°C

100°C Cure 126°C

150°C Cure 172°C

Heat Resistance

Suitable for use in immersed
conditions at temperatures up to
130°C and in dry service up to
240°C.

Chemical Resistance

The product resists attack by a
wide variety of aqueous non-acidic
solutions and hydrocarbon oils at
elevated temperature and other
media at lower temperatures.
Refer to the DEP Technical Centre
for advice.

Quality

All DE Polymers Limited products
are manufactured under the scope
of a fully documented quality
system.

Warranty

DE Polymers Limited warrants that
the performance of the product
supplied will conform to the
typical descriptions quoted within
this specification provided
material is stored correctly and
used according to the procedures
detailed in the Technical Data
Sheet for the material.

Health and safety

Please ensure good practice is
observed at all times during the
mixing and application of this
product. Protective gloves and
other recommended personal
protective equipment must be
worn during the mixing and
application of this product. Before
mixing and applying the material
please ensure you have read and
fully understood the detailed
Material Safety Data Sheet

Legal Notice: The data contained within
this Product Specification is furnished for
information only and is believed to be
reliable at the time of issue. We cannot
assume responsibility for results obtained
by others over whose methods we have no
control. It is the responsibility of the
customer to determine the products
suitability for use. DE Polymers Limited
accepts no liability arising out of the use of
this information or the product described
herein.

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